

OWNERS: Stan & Steve Irvin, shapers

FACTORY: Huntington Beach / Long Beach, California..... started 1963..... 2010
 Out of production..... 1969..... 1979

MODELS: "Ghost" **Figure 1**, Retro Pig, hard turndown tail rails. c 2009..... 2010

BLANKS:

Wood: Balsa..... 1963..... 2010

Foam:

Foss, Costa Mesa, Walker. 1963..... 1969

Roberts. 1970's..... 1980's

Clark. 1980's..... 2007

Walker.. 2000's..... 2007

U.S. Blanks..... 2007..... 2010

STRINGERS: Parabolic. 1990's..... 2000's

OTHER SHAPERS: Short boards, fishes and SUPs.

Alex Gamio. 1980's..... 2000's

Joe Bark. 1980's..... 2000's

Larry Myers. 1960's..... 2010

Mark Olsen..... 1980's..... 2000's

Roland Charco. 1980's..... 2000's

Steve Rex..... 1980's..... 2000's

SHAPES:

Performance longboards, noseriders, retro Pigs, fishes & SUPs. 1963..... 2010

99% custom, some Walker machine shaped rocker & thickness, no outsourcing..... 1963..... 2010

LOGO:

'Custom Surfboards by Irvin' **Figure 2**. s 1963..... c 2000's

Minor computer enhancements..... c 2000's..... 2010



Figure 1



Figure 2

COLOR & ART:

Pigmented resin panels, rails & stipes. 1963..... 1960's

Pigmented pin lines. 1963..... 1980's

Tints. 1970's..... 1990's

Air brushed foam..... 1980's..... 2010

Bright colors..... 1980's..... 1980's

Air brushed hot coat. 1990's..... 2010

Glitter in resin. 1990's..... 2000's

Pigmented resin panels. 2000's..... 2010

GLASSING:

Cut lap:

Silene. 1963..... 1970's

Volan..... 1963..... 2010

Tints. 1990's..... 2010

Epoxy. 2000's..... 2010

Free lap, Silene. 1980's..... 2010

2 x 10oz deck & bottom, Volan. 1963..... 1960's

2 x 8oz deck & bottom, Silene. 1963..... 1960's

2 x 6oz deck & bottom / 10oz deck & bottom. 1970's..... 1970's

2 x 6oz deck, 6oz bottom. 1980's..... 2010

6oz + 4oz deck, 4oz bottom.	1990's.	1990's
2 x 4oz deck, 4oz bottom on early epoxy boards then to 2 x 6oz deck, 6oz bottom.	2000's.	2010
FINS:		
Single.	1963.	2010
Twin.	1970's.	1970's
2+1.	1990's.	2010
Glass-ons.	1963.	2010
O'Fish'L.	1990's.	1990's
F.C.S., Pro Box or Fiber Glass Fin Co.	2000's.	2010
Classic 'D', raked or reverse.	1963.	1960's
All templates of eras.	1970's.	2010
NUMBERING: [Reliability = 0] Pre-printed invoice numbers.	1963.	2010

We would like to express our thanks to Steve Irvin for his contributions to this profile,
Editor: Andy Anderson.