

AS:

'Kevin Cunningham' started 2003..... closed 2006
 Not connected with the early Cunningham.

'Spirare' (Latin root for 'spirit') started 2006..... 2011

OWNER: Kevin Cunningham, only shaper

FACTORY: ([Website](#)) Providence, Rhode Island..... s 2003..... 2011

BLANKS:

Spirare:

Balsa, hollow with red cedar veneer honey comb core (pat pend) and balsa rails.. 2006..... 2011

Poplar, paulownia woods..... 2009..... 2011

EPS composite..... 2010..... 2011

Foam, Kevin C:

Clark or Walker polyurethane..... 2003..... 2007

Homeblown polyurethane..... 2007..... 2011

Foam, Spirare: Bio..... 2006..... 2009

STRINGERS: Red cedar, straight, oblique, fan..... 2003..... 2011

TAILS: Round, round pin, winged & fish..... 2003..... 2011

NOSE & TAIL BLOCKS: Primarily tail blocks.

KC: Red cedar, white cedar or mahogany..... 2003..... 2011

Spirare: Red cedar, white cedar, paulownia, balsa..... 2006..... 2009

LOGO, Kevin Cunningham:

'Kevin Cunningham' Image, **Figure 1**, rarely used..... s 2003..... x 2006

LOGOS, Spirare:

'Spirare - KC' Hand written, **Figure 2**..... s 2006..... 2011

'Spirare' Spirare wood inlay, **Figure 3**..... s 2006..... 2011



Figure 1



Figure 2



Figure 3

'Spirare' **Figure 4**..... s 2009..... 2011

Image, **Figure 5**, used on deck..... s 2011..... 2011

Image, **Figure 6**, used on bottom..... s 2011..... 2011

'Spirare' **Figure 7**, used in various combinations with **Figure 6**..... s 2011..... 2011

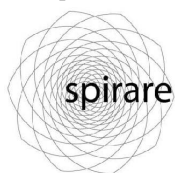


Figure 4

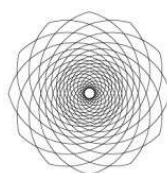


Figure 5

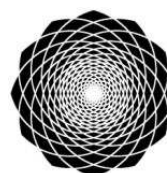


Figure 6



Figure 7

GLASSING:

All boards: Fiberglass..... 2003..... 2011

Foam: 6 oz + 4 oz deck, 6 oz bottom..... 2003..... 2011

Wood: 2 oz deck, 2 oz bottom or 4 oz deck, 4 oz bottom..... 2006..... 2011

RESIN:

Foam boards: Polyester..... 2003..... 2011

Wood boards: Epoxy..... 2006..... 2011

COLOR & ARTWORK:

Wood inlays: Wood or foam boards, such as: **Figure 8**..... 2003..... 2011

Red cedar, white cedar and mahogany .

Full murals: Kevin C line, **Figure 9**. 2003. 2011



Figure 8



Figure 9

FINS:

Twin, Quad. 2003. 2011

Kevin Cunningham: Glass-on or box styles. 2003. 2011

Spirare: Glass-on wood fins or box styles, quads. 2006. 2011

FINNISH: Gloss & polished. 2003. 2011

NUMBERING: These boards are signed and dated. 2003. 2011

PRODUCTION:

Kevin Cunningham: About 25 made.

Spirare: About 170 made to date.

We would like to express our thanks to Kevin Cunningham for his contributions to this profile.

Editor: Andy Anderson